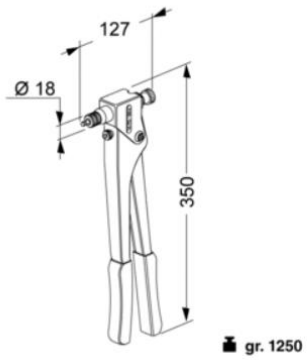
KJ21 - Rivettatrice manuale per inserti

Cod. 705072





Macchina | Ricambi

VALIGETTA DI PLASTICA

contenente una rivettatrice KJ21 con tiranti e testine M3 ÷ M8.

M	Alluminio	Acciaio	Acciaio Inox
M3	•	•	•
M4	•	•	•
M5	•	•	•
M6	•	•	•
M8	•	•	•

INSERTI ER ACCIAIO

CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

11RIVNR	63406002 INSERTI ACC. ER M6
11RIVNS	63408002 INSERTI ACC. ER M8

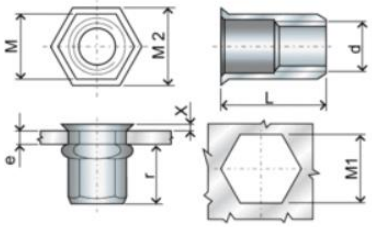
MATERIALI

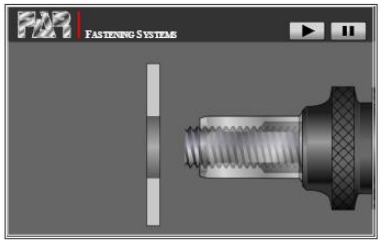
Inserto: Acciaio C10

TRATTAMENTI SUPERFICIALI

Zincatura con passivazione ad alta resistenza







Gamma

d Tipo	e mm	r max	M1	M	M2	X	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M4 ER	0,5 ÷ 2,0	7,6	6,0	5,9	6,6	0,6	11	63404002	200	63404001	2.500	688 (6750 N)	0,4 (4 Nm)
M5 ER	0,5 ÷ 3,0	9,4	7,0	6,9	8,0	0,7	14	63405002	200	63405001	2.500	1269 (12450 N)	0,7 (7 Nm)
M6 ER	0,5 ÷ 3,0	11,3	9,0	8,9	10,0	0,7	16	63406002	200	63406001	2.500	1774 (17400 N)	1,4 (14 Nm)
M8 ER	0,5 ÷ 3,0	12,8	11,0	10,9	12,0	0,9	18	63408002	200	63408001	2.000	2569 (25200 N)	2,4 (24 Nm)
M10 ER	1,0 ÷ 3,5	16,3	12,1	11,9	13,5	1,1	23	63410002	200	63410001	2.000	3109 (30500 N)	4,0 (40 Nm)
M12 ER	1,0 ÷ 4,0	16,8	16,0	15,9	17,8	1,1	25	63412002	100	63412001	1.000	6422 (63000 N)	7,6 (76 Nm)

INSERTI FTR INOX

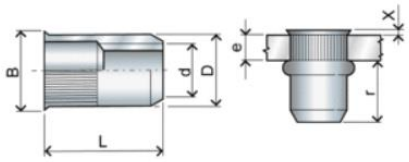
CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

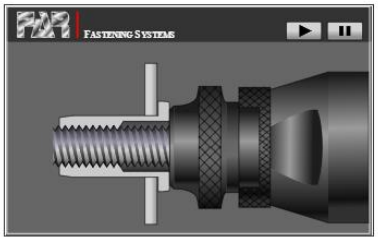
11INSAF	6150400 INSERTO INOX FTR C M4
11INSAH	6150600 INSERTO INOX FTR C M6

MATERIALI

Acciaio inossidabile austenitico Aisi304Cu (EN 1.4567) Grado A2







Gamma

d Tipo	e mm	r max	R mm	D	B	X	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M3 FTR *	0,5 ÷ 1,5	4,6	5	4,9	5,5	0,5	8,5	61503002	200	61503001	2.500	387 (3800 N)	0,2 (1,5 Nm)
M4 FTR	0,5 ÷ 1,5	8,0	6	5,9	6,75	0,5	10	61504002	200	61504001	2.500	632 (6200 N)	0,7 (7 Nm)
M5 FTR	0,5 ÷ 2,0	9,6	7	6,9	8	0,7	12	61505002	200	61505001	2.500	1279 (12550 N)	1,4 (14 Nm)
M6 FTR	0,5 ÷ 2,0	10,7	9	8,9	10	0,7	13,5	61506002	200	61506001	2.500	2339 (22950 N)	2,2 (22 Nm)
M8 FTR	1,0 ÷ 2,5	12,4	11	10,9	12	0,8	16,5	61508002	200	61508001	2.000	3257 (31950 N)	3,2 (32 Nm)
M10FTR	1,0 ÷ 3,5	15,5	13	12,9	14,5	1,0	20	61510002	200	61510001	2.000	4057 (39800 N)	5,4 (54 Nm)

INSERTI FTS ACCIAIO, ALLUMINIO

CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

11RIVNM	6040510 INSERTI ACC. FTS C M5
11RIVNN	6040610 INSERTI ACC FTS C M6
11RIVNO	6040810 INSERTI ACC. FTS C M8

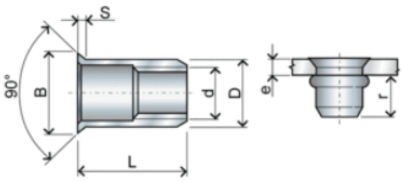
MATERIALI

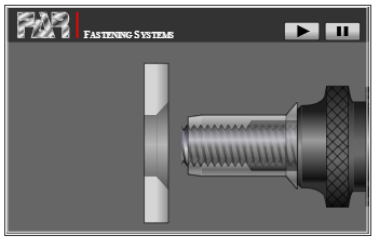
Inserto: Acciaio C10

TRATTAMENTI SUPERFICIALI

Zincatura con passivazione ad alta resistenza







Gamma

d Tipo	e mm	r max	r mm	D	B	S	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M3 FTS/C	1,5 ÷ 2,8	6,2	5	4,9	8	1,6	9,5	60403102	200	60403101	2.500	438 (4300 N)	0,1 (1 Nm)
M4 FTS/C	1,5 ÷ 3,5	7,3	6	5,9	9	1,6	11	60404102	200	60404101	2.500	744 (7300 N)	0,4 (4 Nm)
M5 FTS/C	1,5 ÷ 3,8	8,4	7	6,9	10	1,6	13	60405102	200	60405101	2.500	1167 (11450 N)	0,7 (7 Nm)
M5 FTS/L	3,8 ÷ 6,0						15	60405302		60405301			
M6 FTS/C	1,5 ÷ 3,8	10,0	9	8,9	12	1,6	15	60406102	200	60406101	2.500	1723 (16900 N)	1,4 (14 Nm)
M6 FTS/L	3,8 ÷ 6,0						17	60406302		60406301			
M8 FTS/C	1,5 ÷ 3,8	11,3	11	10,9	14	1,6	16,5	60408102	200	60408101	2.000	2467 (24200 N)	2,4 (24 Nm)
M8 FTS/L	3,8 ÷ 6,0						19	60408302		60408301			
M10 FTS/C	1,5 ÷ 3,8	13,0	12	11,9	15	1,6	18	60410102	200	60410101	2.000	2920 (28650 N)	4,0 (40 Nm)
M10 FTS/L	3,8 ÷ 6,0						20,5	60410302		60410301			

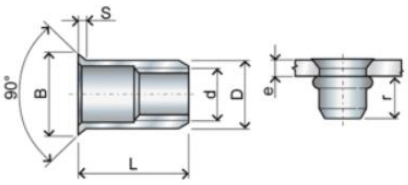
CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

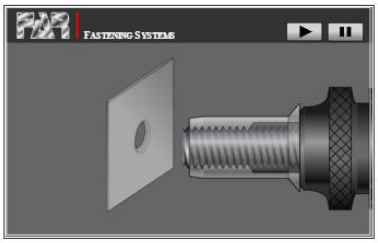
11INSAQ	6030410 INSERTO ALL FTS C M4
11INSAR	6030510 INSERTO ALL FTS C M5
11INSAS	6030610 INSERTO ALL FTS C M6

MATERIALS:

Aluminium







Gamma

d Tipo	e mm	r max	r mm	D	B	S	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M4 FTS/C	1,5 ÷ 3,5	7,4	6	5,9	9	1,5	11	60304102	200	60304101	2.500	398 (3900 N)	0,2 (2,5 Nm)
M4 FTS/L	3,5 ÷ 5,0						13	60304302		60304301			
M5 FTS/C	1,5 ÷ 3,8	8,5	7	6,9	10	1,5	13	60305102	200	60305101	2.500	601 (5900 N)	0,5 (5 Nm)
M5 FTS/L	3,8 ÷ 6,0						15	60305302		60305301			
M6 FTS/C	1,5 ÷ 3,8	10,2	9	8,9	12	1,5	15	60306102	200	60306101	2.500	877 (8600 N)	0,8 (8 Nm)
M6 FTS/L	3,8 ÷ 6,0						17	60306302		60306301			
M8 FTS/C	1,5 ÷ 3,8	11,4	11	10,9	14	1,5	16,5	60308102	200	60308101	2.000	1040 (10200 N)	2,0 (20 Nm)
M8 FTS/L	3,8 ÷ 6,0						19	60308302		60308301			

FTT C INOX, ALLUMINIO, ACCIAIO

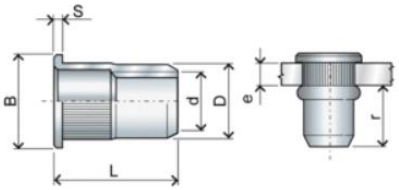
CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

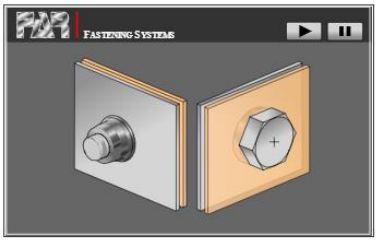
11INSAA	6130410 INSERTO INOX FTT C M4
11INSAC	6130610 INSERTO INOX FTT C M6
11INSAD	6130810 INSERTO INOX FTT C M8
11INSAE	6131010 INSERTO INOX FTT C M10

MATERIALI

Acciaio inossidabile austenitico Aisi304Cu (EN 1.4567) Grado A2







Gamma

d Tipo	e mm	r max	g mm	D	B	S	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M3FTT/C *	0,3 ÷ 1,0	6,7	5	4,9	7	0,8	8,5	61303102	200	61303101	2.500	387 (3800 N)	0,2 (1,5 Nm)
M3FTT/L *	2,0 ÷ 3,0						10,5	61303302		61303301			
M4FTT/C	0,3 ÷ 2,5	7,5	6	5,9	9	1,0	11	61304102	200	61304101	2.500	632 (6200 N)	0,7 (7 Nm)
M4FTT/L	2,5 ÷ 4,0						13	61304302		61304301			
M5FTT/C	0,5 ÷ 3,0	9,1	7	6,9	10	1,2	13	61305102	200	61305101	2.500	1279 (12550 N)	1,4 (14 Nm)
M5FTT/L	3,0 ÷ 5,0						15,5	61305302		61305301			
M6FTT/C	0,5 ÷ 3,0	10,2	9	8,9	12	1,5	14,5	61306102	200	61306101	2.500	2339 (22950 N)	2,2 (22 Nm)
M6FTT/L	3,0 ÷ 5,5						17,5	61306302		61306301			
M8FTT/C	0,8 ÷ 3,5	11,5	11	10,9	15	1,5	17,5	61308102	200	61308101	2.000	3257 (31950 N)	3,2 (32 Nm)
M8FTT/L	3,5 ÷ 6,0						20	61308302		61308301			
M10FTT/C	1,0 ÷ 3,5	14,5	13	12,9	17	1,7	21	61310102	200	61310101	2.000	4057 (39800 N)	5,4 (54 Nm)
M10FTT/L	3,5 ÷ 6,0						24	61310302		61310301			

CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

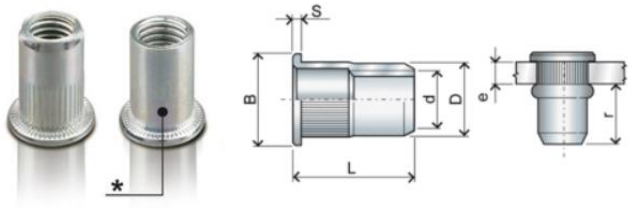
11RIVMQ	6020510 INSERTI ACC FTT C M5
11RIVMR	6020610 INSERTI ACC FTT C M6
11RIVMS	6020810 INSERTI ACC FTT C M8
11RIVMT	6021010 INSERTI ACC FTT C M10 F.11.9
11RIVMZ	6021210 INSERTI ACC FTT C M12 F. 14.9
11RIVNB	6020410 INSERTI ACC FTT C M4

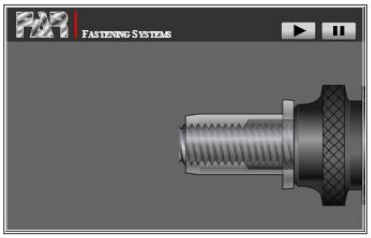
MATERIALI

Inserto: Acciaio C10

TRATTAMENTI SUPERFICIALI

Zincatura con passivazione ad alta resistenza





Gamma

d	Tipo	e mm	r max	g mm	D	B	S	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M3	FTT/C*	0,3 ÷ 1,8	6,0	5	4,9	7	0,8	9	60203102	200	60203101	2.500	438 (4300 N)	0,1 (1 Nm)
	FTT/L*	1,8 ÷ 3,0						10,5	60203302		60203301			
M4	FTT/C	0,3 ÷ 2,5	7,5	6	5,9	9	1,0	11	60204102	200	60204101	2.500	744 (7300 N)	0,4 (4 Nm)
	FTT/L	2,5 ÷ 4,0						13	60204302		60204301			
M5	FTT/C	0,5 ÷ 3,0	9,1	7	6,9	10	1,2	13	60205102	200	60205101	2.500	1167 (11450 N)	0,7 (7 Nm)
	FTT/L	3,0 ÷ 5,0						15,5	60205302		60205301			
M6	FTT/C	0,5 ÷ 3,0	10,0	9	8,9	12	1,5	14,5	60206102	200	60206101	2.500	1723 (16900 N)	1,4 (14 Nm)
	FTT/L	3,0 ÷ 5,5						17,5	60206302		60206301			
M8	FTT/C	0,8 ÷ 3,5	11,4	11	10,9	15	1,5	17,5	60208102	200	60208101	2.000	2467 (24200 N)	2,4 (24 Nm)
	FTT/L	3,5 ÷ 6,0						20	60208302		60208301			
M10	FTT/C*	1,0 ÷ 3,5	13,0	12	11,9	16	1,7	19	60210102	200	60210101	2.000	2920 (28650 N)	4,0 (40 Nm)
	FTT/L*	3,5 ÷ 6,0						22	60210302		60210301			
M10	FTT/C	1,0 ÷ 3,5	14,5	13	12,9	17	1,7	21	60210402	200	60210401	2.000	3160 (31000 N)	4,2 (42 Nm)
	FTT/L	3,5 ÷ 6,0						24	60210502		60210501			
M12	FTT/C*	1,0 ÷ 3,5	16,0	15	14,9	20	2,0	22	60212102	100	60212101	1.000	3639 (35700 N)	7,0 (70 Nm)
	FTT/L*	3,5 ÷ 6,0						25	60212302		60212301			
M12	FTT/C*	1,0 ÷ 4,0	19,5	16	15,9	23	2,0	27	60212602	100	60212601	1.000	4842 (47500 N)	7,6 (76 Nm)
	FTT/L*	4,0 ÷ 7,0						30	60212702		60212701			

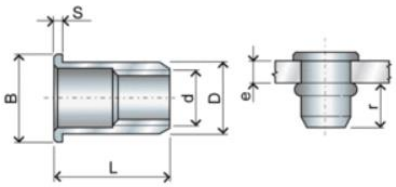
CODICI E MISURE DISPONIBILI, ALTRI CODICI DISPONIBILI IN 5gg DATA ORDINE

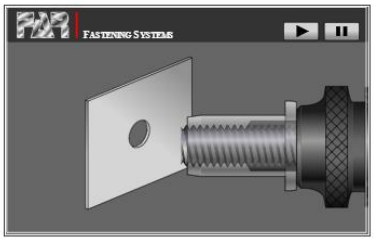
11INSAL	6010410 INSERTO ALL FTT C M4
11INSAM	6010510 INSERTO ALL FTT C M5
11INSAN	6010610 INSERTO ALL FTT C M6
11INSAO	6010810 INSERTO ALL FTT C M8

MATERIALI:

Alluminio







Gamma

d Tipo	e mm	r max	e mm	D	B	S	L	Codice	Nr. Pz.	Codice	Nr. Pz.	F Kg	Kgm
M3 FTT/C	0,3 ÷ 1,8	6,0	5	4,9	7	0,8	9	60103102	200	60103101	2.500	265 (2600 N)	0,1 (0,7 Nm)
M4 FTT/C	0,3 ÷ 2,5	7,4	6	5,9	9	1,0	11	60104102	200	60104101	2.500	398 (3900 N)	0,2 (2,5 Nm)
M4 FTT/L	2,5 ÷ 4,0						13	60104302		60104301			
M5 FTT/C	0,5 ÷ 3,0	9,0	7	6,9	10	1,2	13	60105102	200	60105101	2.500	601 (5900 N)	0,5 (5 Nm)
M5 FTT/L	3,0 ÷ 5,0						15,5	60105302		60105301			
M6 FTT/C	0,5 ÷ 2,3	9,7	9	8,9	12	1,5	14,5	60106102	200	60106101	2.500	877 (8600 N)	0,8 (8 Nm)
M6 FTT/M	2,3 ÷ 4,0						16	60106202		60106201			
M6 FTT/L	4,0 ÷ 6,0						17,5	60106302		60106301			
M8 FTT/C	0,8 ÷ 3,5	11,4	11	10,9	15	1,5	17,5	60108102	200	60108101	2.000	1040 (10200 N)	2,0 (20 Nm)
M8 FTT/L	3,5 ÷ 6,0						20	60108302		60108301			